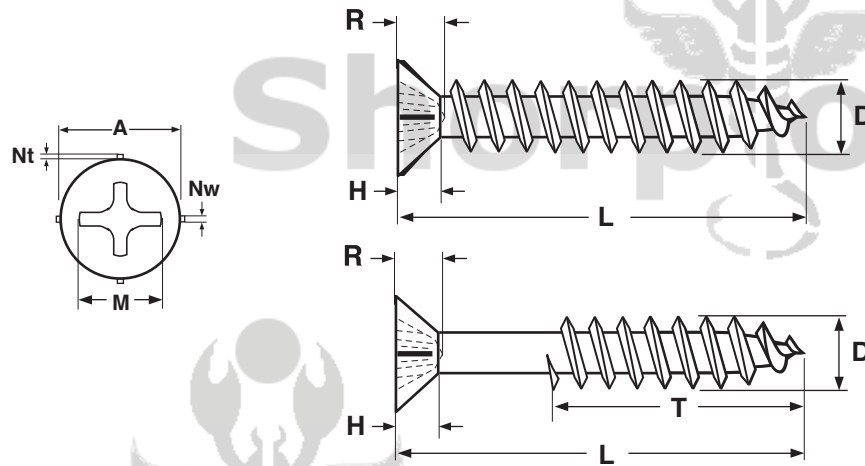


## DEEP THREAD

Flat Head w/Nibs  
& Phillips Recess

FLAT PHILLIPS DEEP THREAD WOOD SCREW WITH NIBS

Nominal Diameter	A		H	Nw	Nt	R		D		T		Phillips Driver Size
	Head Diameter		Head Height	Nib Width	Nib Thickness	Recess Depth		Major Diameter		Threaded Length		
	Max	Min	Ref	Ref	Ref	Max	Min	Max	Min	L ≤ 1"	L > 1"	
8	0.332	0.292	0.100	0.022	0.013	0.110	0.087	0.174	0.164	Full thread	2/3 thread	2
9	0.358	0.316	0.108	-	-	0.125	0.102	0.184	0.173	Full thread	2/3 thread	2
10	0.362	0.333	0.116	-	-	0.125	0.102	0.194	0.187	Full thread	2/3 thread	2
Tolerance on Length		Up to 5/8"					+0 / -0.03					
		Over 5/8 to 1.5"					+0 / -0.05					
		Over 1.5 to 2.75"					+0 / -0.06					
		Over 2.75 to 5"					+0 / -0.09					

Description	An externally threaded fastener with a countersunk head, crossed recess, a single lead thread and a shank with a reduced diameter.
Applications / Advantages	The deeper thread design offers greater resistance to pull-out forces. The nibs on the bearing surface of the head helps the screw seat flush.
Material	C1022 case-hardened steel
Surface Hardness	Rockwell C 45 minimim
Case Depth	0.004" - 0.009"
Torque	#8: 35 kg/cm minimum #9: 45 kg/cm minimum #10: 55 kg/cm minimum
Plating	See Appendix-A for plating information