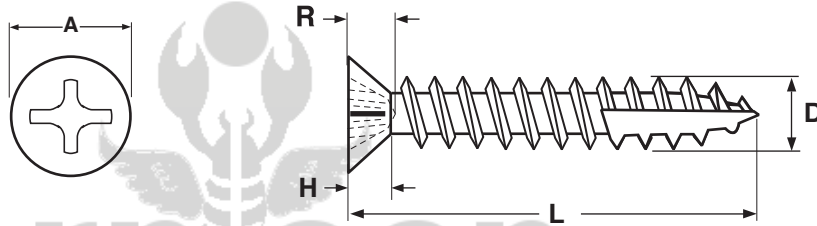
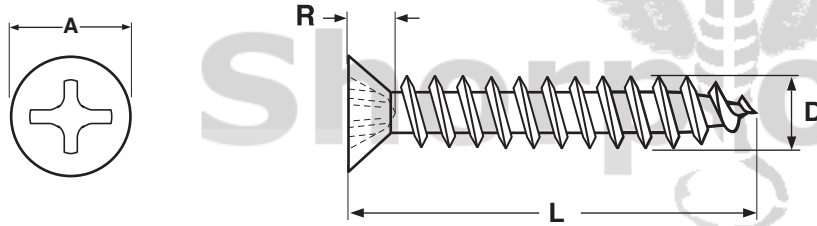


Large Flat Head w/ Phillips Recess

DEEP THREAD



LARGE FLAT PHILLIPS RECESS DEEP THREAD WOOD SCREW

Nominal Diameter	A		R		D		T		Recess Size								
	Head Diameter		Recess Depth		Major Diameter		Threaded Length										
	Max	Min	Max	Min	Max	Min	L ≤ 1”	L > 1”									
6	0.279	0.260	0.095	0.072	0.141	0.135	Full thread	2/3 thread	#2								
<div>Tolerance on Length</div>																	
										Up to 5/8”		+0 / -0.03					
										Over 5/8 to 1.5”		+0 / -0.05					
										Over 1.5 to 2.75”		+0 / -0.06					
		Over 2.75 to 5”		+0 / -0.09													

Description	An externally threaded fastener with an oversized countersunk head, crossed recess, a single lead thread and a shank with a reduced diameter.
Applications / Advantages	The larger head size is ideal for fitting drawer slides and hinge plates in how they compensate for pre-drilled holes that run large. The deeper thread design offers greater resistance to pull-out forces. The type-17 chip cavity reduces the chances of splitting the wood.
Material	C1022 case-hardened steel
Surface Hardness	Rockwell C 45 minimim
Case Depth	0.004" - 0.009"
Torque	#6: 22 kg/cm minimum
Plating	See Appendix-A for plating information